

## ZrCl<sub>4</sub>-Catalyzed scission of ethylene acetals with organoaluminum compounds

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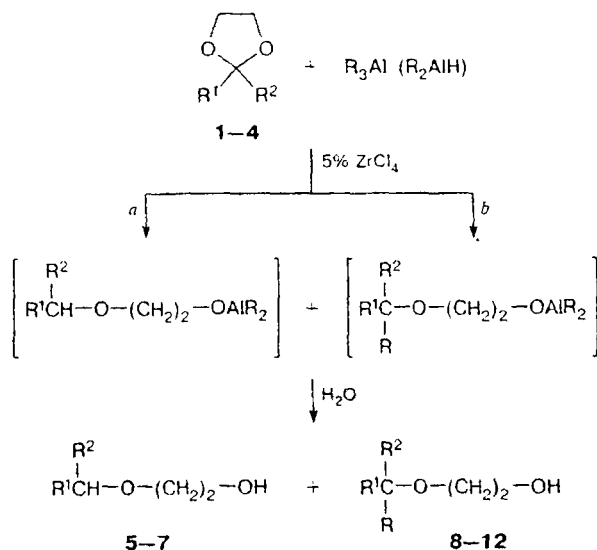
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Ethylene acetals and ethylene ketals undergo reductive scission under the action of Bu<sub>3</sub>AlH in the presence of catalytic amounts of ZrCl<sub>4</sub>. With Et<sub>3</sub>Al and Bu<sub>3</sub>Al, reductive alkylation also occurs.

**Key words:** organoaluminum compounds, cyclic acetals, zirconium complexes, catalysis by metal complexes.

It is known<sup>1–3</sup> that the C–O bond in ethylene acetals and ethylene ketals is cleaved under the action of Bu<sub>3</sub>AlH or Bu<sub>3</sub>Al at 60–110 °C. Subsequent hydrolysis of the corresponding aluminates affords ethylene glycol monoethers (route *a* in Scheme 1).

Scheme 1



**1:** R<sup>1</sup> = R<sup>2</sup> = H; **2, 5:** R<sup>1</sup> = H, R<sup>2</sup> = Pr; **3, 6:** R<sup>1</sup> = H, R<sup>2</sup> = Ph; **4, 7:** R<sup>1</sup> + R<sup>2</sup> = –(CH<sub>2</sub>)<sub>5</sub>–; **8:** R = Et, R<sup>1</sup> = H, R<sup>2</sup> = Pr; **9:** R = Bu<sup>t</sup>, R<sup>1</sup> = R<sup>2</sup> = H; **10:** R = Bu<sup>t</sup>, R<sup>1</sup> = H, R<sup>2</sup> = Pr; **11:** R = Bu<sup>t</sup>, R<sup>1</sup> = H, R<sup>2</sup> = Ph; **12:** R = Bu<sup>t</sup>, R<sup>1</sup> + R<sup>2</sup> = –(CH<sub>2</sub>)<sub>5</sub>–

As part of continuing studies of catalytic conversions of organoaluminum compounds (OAC), we found that this process in the presence of ZrCl<sub>4</sub> (5 mol.%) in hydrocarbon solvents (hexane or benzene) at room temperature was completed in 20–40 min. Ether-type solvents totally suppress this process, which is typical of conversions of OAC catalyzed by zirconium complexes.<sup>4</sup> The other zirconium compounds tested by us, viz., ZrOCl<sub>2</sub> · 6H<sub>2</sub>O, Zr(acac)<sub>4</sub>, and Cp<sub>2</sub>ZrCl<sub>2</sub>, do not exhibit analogous catalytic activity. In the presence of TiCl<sub>4</sub>, the reaction mixture is resinified.

With Bu<sub>3</sub>Al, reduction of the initial dioxolanes **2–4** is accompanied by their reductive alkylation (route *b* in Scheme 1). In the absence of a catalyst, this reaction is typical of only *n*-alkylalanes, in particular, of Et<sub>3</sub>Al.<sup>5</sup> The total yield of the corresponding reaction products was no less than 70%. The exception is formaldehyde acetal (**1**), which gave only a product of reductive alkyl-

**Table 1.** Products of the reactions of 1,3-dioxolanes with organoaluminum compounds

Initial acetal	OAC	Reaction products (ratio)	Total yield (%)
<b>1</b>	Bu <sub>3</sub> Al	<b>9</b>	10
<b>2</b>	Bu <sub>3</sub> Al	<b>5, 10</b> (3:1)	76
<b>2</b>	Bu <sub>3</sub> AlH	<b>5</b>	98
<b>2</b>	Et <sub>3</sub> Al	<b>8</b>	98
<b>3</b>	Bu <sub>3</sub> Al	<b>6, 11</b> (4:1)	68
<b>3*</b>	Bu <sub>3</sub> Al	<b>6, 11</b> (1:1)	20
<b>4</b>	Bu <sub>3</sub> Al	<b>7, 12</b> (5:1)	60

\* Acetal : OAC = 1 : 4.

tion (**9**) in a yield of no more than 10%, while the reaction of compound **1** with OAC in the absence of a catalyst did not occur.<sup>5</sup> It appeared that the composition of the resulting mixture depended on the structures and the ratio of the initial reagents (Table 1). Thus the presence of bulky substituents (R<sup>1</sup> and R<sup>2</sup>) at the C(2) atom of dioxolanes **2–4** hinders their reductive alkylation, while acetal **1** gives exclusively alkylation product **9**. Analogously, when Et<sub>3</sub>Al, containing less bulky substituents, was used instead of Bu<sub>3</sub>Al in the reaction with 2-isopropyl-1,3-dioxolane (**2**), alkylation product **8** was obtained in virtually quantitative yield. Note that analogous regularities were also observed in the reactions of acetals with organomagnesium compounds.<sup>6</sup>

### Experimental

All experiments were performed in an atmosphere of dry argon. Organoaluminum compounds were used as 30% solutions in hexane. The initial ethylene acetals **1–4** were synthesized according to a known procedure,<sup>7</sup> distilled under argon, and stored in an inert atmosphere over metallic sodium. The physicochemical constants of compounds **1–4** coincide with the published data.<sup>8</sup> The solvents were distilled in an inert atmosphere over Bu<sub>3</sub>AlH immediately before use. The GLC analysis was performed on a Chrom-5 chromatograph (flame

ionization detector, 5% SE-30 on Chromaton N-AW as the stationary phase, 1200×5-mm column, temperature programming from 50 to 300 °C, decane as the internal standard). The <sup>1</sup>H and <sup>13</sup>C NMR spectra were recorded on a Bruker AM-300 spectrometer in CDCl<sub>3</sub> with Me<sub>4</sub>Si as the internal standard. Ethylene glycol monoethers **5–12** were isolated by vacuum distillation on a Fisher MMS-155 microcolumn.

**Reactions of ethylene acetals with OAC (general procedure).** Anhydrous ZrCl<sub>4</sub> (0.2 mmol) was added to a solution of an organoaluminum compound (4 mmol) in hexane at –20 °C. Then 1,3-dioxolane **1–4** (2 mmol) was added dropwise with intense stirring over 30 min. The reaction mixture was diluted with an equal volume of ether, cooled to –10 °C, decomposed with water (4 mL) with stirring, and treated with 5% HCl until the precipitate dissolved. The organic layer was separated, dried with MgSO<sub>4</sub>, and analyzed by GLC. The yields and the ratios of products **5–12** are given in Table 1. The compounds synthesized were identified based on the data of elemental analysis and <sup>1</sup>H and <sup>13</sup>C NMR spectroscopy. 2-*iso*-Butoxyethanol<sup>9</sup> (**5**) (b.p. 39–40 °C (4 Torr), *n*<sub>D</sub><sup>20</sup> 1.4129), 2-benzyloxyethanol<sup>5</sup> (**6**) (b.p. 98 °C (3 Torr), *n*<sub>D</sub><sup>20</sup> 1.5269), 2-cyclohexyloxyethanol<sup>10</sup> (**7**) (b.p. 76 °C (4 Torr), *n*<sub>D</sub><sup>20</sup> 1.4606), and 2-(3-methylbutoxy)ethanol<sup>5</sup> (**9**) (b.p. 66 °C (10 Torr), *n*<sub>D</sub><sup>20</sup> 1.4370) were identified by comparing with the published data. The physicochemical constants of 2-(2-methylpentan-3-yloxy)ethanol (**8**), 2-(2,5-dimethylhexan-3-yloxy)ethanol (**10**), 2-(3-methyl-1-phenylbutoxy)ethanol (**11**), and 2-(1-isobutylcyclohexyloxy)ethanol (**12**) are given in Table 2.

**Table 2.** Spectral data and selected physicochemical characteristics of the synthesized ethylene glycol monoethers

Compound	B.p. /°C (p/Torr)	<i>n</i> <sub>D</sub> <sup>20</sup>	Found (%)		Molecular formula	<sup>1</sup> H NMR, δ, J/Hz	<sup>13</sup> C NMR, δ
			C	H			
<b>8</b>	72 (10)	1.4279	<u>65.70</u> 65.71	<u>12.20</u> 12.41	S <sub>8</sub> H <sub>18</sub> O <sub>2</sub>	0.73 (d, 3 H, CH <sub>3</sub> , <i>J</i> = 6.8); 0.77 (d, 3 H, CH <sub>3</sub> , <i>J</i> = 6.9); 0.80 (t, 3 H, CH <sub>3</sub> , <i>J</i> = 7.1); 1.25–1.42 (m, 2 H, CH <sub>2</sub> ); 1.70 (octet, 1 H, CH, <i>J</i> = 6.6); 2.83 (q, 1 H, CHO, <i>J</i> = 6.5); 3.00 (br.s, 1 H, OH); 3.42 (t, 2 H, CH <sub>2</sub> O, <i>J</i> = 4.6); 3.56 (t, 2 H, CH <sub>2</sub> O, <i>J</i> = 4.6)	9.68 (CH <sub>3</sub> ); 18.0 (CH <sub>3</sub> ); 18.09 (CH <sub>3</sub> ); 22.85 (CH <sub>2</sub> ); 30.22 (CH); 61.82 (CH <sub>2</sub> OH); 70.86 (CH <sub>2</sub> O); 86.24 (CHO)
<b>10</b>	65–70 (4)	1.4315	<u>68.99</u> 68.92	<u>12.77</u> 12.72	S <sub>10</sub> H <sub>22</sub> O <sub>2</sub>	0.80 (d, 6 H, CH <sub>3</sub> , <i>J</i> = 6.7); 0.86 (d, 6 H, CH <sub>3</sub> , <i>J</i> = 6.7); 1.15 (m, 1 H, CH <sub>2</sub> ); 1.38 (m, 1 H, CH <sub>2</sub> ); 1.70–1.80 (m, 1 H, CH); 1.80–1.90 (m, 1 H, CH); 3.10–3.20 (m, 1 H, CHO); 3.48 (br.s, 1 H, OH); 3.61 (t, 2 H, CH <sub>2</sub> O, <i>J</i> = 4.7); 3.69 (t, 2 H, CH <sub>2</sub> O, <i>J</i> = 4.7)	17.17 (CH <sub>3</sub> ); 17.71 (CH <sub>3</sub> ); 21.79 (CH <sub>3</sub> ); 23.35 (CH <sub>3</sub> ); 24.24 (CH–CH <sub>2</sub> ); 30.19 (CH–CH); 39.26 (CH <sub>2</sub> ); 61.52 (CH <sub>2</sub> OH); 70.60 (CH <sub>2</sub> O); 82.50 (CH–O)
<b>11</b>	105 (3)	1.5118	<u>74.90</u> 74.96	<u>9.62</u> 9.68	C <sub>13</sub> H <sub>20</sub> O <sub>2</sub>	0.74 (d, 3 H, CH <sub>3</sub> , <i>J</i> = 2.66); 0.76 (d, 3 H, CH <sub>3</sub> , <i>J</i> = 2.66); 1.25 (m, 1 H, CH <sub>2</sub> ); 1.53 (m, 1 H, CH <sub>2</sub> ); 1.62 (m, 1 H, CH); 3.32 (br.s, 1 H, OH); 3.33 (t, 2 H, CH <sub>2</sub> O, <i>J</i> = 4.55); 3.60 (t, 2 H, CH <sub>2</sub> O, <i>J</i> = 4.55); 4.28 (dd, 1 H, CH–Ar, <i>J</i> = 5.88, <i>J</i> = 6.12); 7.0–7.2 (m, 5 H, Ar)	22.48 (CH <sub>3</sub> ); 24.13 (CH <sub>3</sub> ); 47.11 (CH <sub>2</sub> ); 61.15 (CH <sub>2</sub> OH); 71.17 (CH <sub>2</sub> O); 80.50 (CH–Ar); 126.03 (CH, arom.); 127.24 (2 CH, arom.); 127.82 (2 CH, arom.); 142.43 (C, arom.)
<b>12</b>	110 (4)	1.4649	<u>71.97</u> 71.95	<u>12.00</u> 12.08	S <sub>12</sub> H <sub>24</sub> O <sub>2</sub>	0.75 (d, 6 H, 2 CH <sub>3</sub> , <i>J</i> = 6.6); 1.00–1.25 (m, 4 H, 2 CH <sub>2</sub> ); 1.30–1.55 (m, 7 H, 3 CH <sub>2</sub> , CH); 1.60–1.80 (m, 2 H, CH <sub>2</sub> –CH); 3.10–3.25 (m, 2 H, CH <sub>2</sub> O); 3.40–3.55 (m, 2 H, CH <sub>2</sub> O)	21.35 (CH <sub>2</sub> of the ring); 25.54 (2 CH <sub>2</sub> of the ring); 34.49 (2 CH <sub>2</sub> of the ring); 22.59 (2 CH <sub>3</sub> ); 24.59 (CH); 44.59 (CH <sub>2</sub> ); 60.67 (CH <sub>2</sub> OH); 61.76 (CH <sub>2</sub> O); 75.34 (C–O)

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